



DETAILED INSTRUCTIONS

QP – 0801 / 2.1

# QUALITY MANUAL WELDING

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### 3 PURPOSE

This instruction defines the basic organizational procedures of welding and related activities in society.

It specifies procedures and responsibilities in ensuring the quality of welding and related processes in compliance with ISO 3834-2.

### 4 VALIDITY

Applies to all workers, including external, responsible for the above activities.

### 5 CONCEPTS, DEFINITIONS, ABBRAVIATIONS

QS	-	quality system
QM	-	quality manual
OR	-	Organizational rules
WPS	-	Welding procedures specifications
WPQR	-	Protocol for welding procedure specifications
Welding inspection	-	employee responsible for production welding operations and activities related to welding, his knowledge and competence in accordance with EN ISO 14731

### 6 SCOPE OF BUSINESS OF THE COMPANY

Eurobarge company s.r.o. deals with:

- construction and production vessels
- facilitating trade and services
- wholesale and retail

### 7 COMPETENCE

#### 7.1 Welding inspection

be authorized to sign on behalf of the company:

- Welding procedure specification (WPS)
- documents relating to protocols for qualification of welding procedure
- drawings welding equipment
- instructions and directives
- records of supervision
- Protocols for compliance with the quality of welding and related processes in the production company and cooperative companies

It is empowered, in case of serious discrepancies in the production process to suspend the order.

Appointment in the "Welding inspection" carried a statutory representative.